



TUBE SIDE STEP - E-SERIES CLASS C RV

WARNING! READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION
CONFIRM MEASUREMENTS BEFORE DRILLING ANY HOLES

PARTS LIST:

FRONT

- 1** FES-RV-TSS
- 1** HARDWARE
 - 16** 1/4" X 1" BUTTON HEAD ALLEN
 - 16** 1/4" FLATWASHER
 - 16** 1/4" SPLIT LOCK WASHER
 - 16** 1/4" HEX NUTS
 - 3** PAN HEAD - SELF TAPPING

TOOLS NEEDED:

- FRONT:
 - PHILLIPS HEAD
 - 7/16 SOCKET/WRENCH
 - 5/32 ALLEN WRENCH
 - 1/4 DRILL BIT
 - 1/8 DRILL BIT
 - 3/8 SOCKET/WRENCH

INSTALLATION INSTRUCTIONS

DISASSEMBLY**STEP 1:**

Using a 3/8 deep socket, remove 8 self tapping bolts

- 2 on the inside fender
- 4 on the front lower flange
- 2 on the back side of bracket

**STEP 2:**

Lift step up in correct location.

Mark holes for drilling

**STEP 3:**

Remove the step and drill all 4 holes 1/4"



ASSEMBLY**STEP 4:**

Install step using 1/4 x 1 button head allen bolts

***Note: Install and tighten outer bolts first**

**STEP 5:**

Install support brackets back side first in rear

Align and tighten all hardware

**STEP 6:**

Using a 3/8" socket, install 4 1/4" self tapping bolts in upper bracket.



ASSEMBLY

STEP 7:

Install fender guard. The two outer bolts screw into nutserts. The inner bolts are self tappers



STEP 8:

Mark and drill 1/8" holes first, then use 1/4" self tapping screws in upper plate.

***Note: Make sure to follow the body for the self tapping screws**



STEP 9:

1st hole approx 1" down from top.

2nd hole 4" down from top

Congratulations! You have now installed the Tube Side Step

You are now ready to step up into your RV with ease.

