



BAJA PRE-RUNNER REAR BUMPER - 1992-2014 FORD E-SERIES

WARNING! READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION
CONFIRM MEASUREMENTS BEFORE DRILLING ANY HOLES

PARTS LIST:

FRONT

- 1** PRE-RUNNER REAR BUMPER
- HARDWARE KIT (FES-FB-H)**
 - 8** 1/2 BOLT
 - 8** 1/2 NUT
 - 8** 1/2 LOCK WASHER
 - 16** 1/2 FLAT WASHER
- 1** BADGE PLATE
- BADGE PLATE HARDWARE**
 - 6** ALLEN BOLT
 - 6** WASHER
 - 6** NUT

TOOLS NEEDED:

- 3/4 WRENCH/SOCKET
- 21MM SOCKET
- 1/8 ALLEN WRENCH
- 3/8 WRENCH
- BLUE PAINTERS TAPE
- FLOOR JACK

INSTALLATION INSTRUCTIONS

DISASSEMBLY

STEP 1:

Park vehicle on flat surface so when you line up your bumper it does not end up crooked

**STEP 2:**

Remove stock bolts

**STEP 3:**

Remove the stock bumper from the vehicle.



INSTALLATION

STEP 4:

To help protect your paint from light to deep scratches it is recommended to tape off any exposed area the bumper may come into contact with



STEP 5:

With the bumper against the frame rails, place one set of hardware on both sides to hold the bumper against the frame.

Make sure to not over tighten your hardware



STEP 6:

Put the rest of the hardware on and fasten bolts tightly.



INSTALLATION**STEP 7:**

After the Pre-Runner Bumper has been installed, place the WTD badge in the middle of the bumper for installation

**STEP 8:**

Align the badge to the middle of the bumper and drill to fasten badge onto the bumper

**STEP 9:**

The install is complete on your WeldTec Designs Pre Runner bumper.

