



## PRE-RUNNER BUMPER - CHEVROLET EXPRESS

**WARNING! READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION**  
**CONFIRM MEASUREMENTS BEFORE MAKING ANY CUTS**

### PARTS LIST:

- 1** PRE-RUNNER FRONT BUMPER (CE-PRB)
- 1** BUMPER HARDWARE (CE-PRB-H)
  - 4** SPACERS
  - 4** 1/2" BOLT
  - 4** 1/2" LOCK WASHER
  - 8** 1/2" FLAT WASHER
  - 4** 1/2" NUT

### TOOLS NEEDED:

- FLATHEAD SCREWDRIVER
- DIE GRINDER
- SAWZALL
- TAPE MEASURE
- SHARPIE/PAINT PEN
- 3/4 SOCKET/WRENCH
  - 15MM
  - 21MM

**INSTALLATION INSTRUCTIONS**

**DISASSEMBLY**

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**STEP 1:**

Remove the pre-existing bumper

4 - 15mm

2 - 21mm

**STEP 2:**

Grind +holes into circles on frame horns

**STEP 3:**

Test fit spacers in newly altered holes



**DISASSEMBLY****STEP 4:**

Undo clamps from brake line and/or radiator hose from the frame using a flathead screwdriver

**STEP 5:**

Mark cut points at 6 3/8" from the front of the frame on each side

**STEP 6:**

Cut the frame at measurements on each side

Tape off plastic flap under radiator and cut plastic off with sawsall



**INSTALLATION****STEP 7:**

Now that the frame has been cut, this is what it should look like

**STEP 8:**

Place bumper onto the front of the frame

**STEP 9:**

Place 4 1/2" bolts into holes on the frame



## INSTALLATION

### STEP 10:

Tighten all bolts



### STEP 10:

Congratulations! You just installed the WTD - Chevrolet Express Pre-Runner Front Bumper

