



PRE-RUNNER BUMPER - CHEVROLET EXPRESS

WARNING! READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION
CONFIRM MEASUREMENTS BEFORE MAKING ANY CUTS

PARTS LIST:

- 1** PRE-RUNNER FRONT BUMPER (CE-PRB)
- 1** BUMPER HARDWARE (CE-PRB-H)
 - 4** SPACERS
 - 4** 1/2" BOLT
 - 4** 1/2" LOCK WASHER
 - 8** 1/2" FLAT WASHER
 - 4** 1/2" NUT

TOOLS NEEDED:

- DIE GRINDER
- SAWZALL
- TAPE MEASURE
- SHARPIE/PAINT PEN
- 3/4 SOCKET/WRENCH
 - 15MM
 - 21MM

INSTALLATION INSTRUCTIONS

DISASSEMBLY

STEP 1:

Remove the pre-existing bumper

4 - 15mm

2 - 21mm

**STEP 2:**

Grind oval holes into circles on frame horns

**STEP 3:**

Test fit spacers in newly altered holes



DISASSEMBLY**STEP 4:**

Undo clamps from brake line and/or radiator hose from the frame using a flathead screwdriver

**STEP 5:**

Mark cut points at 6 3/8" from the front of the frame on each side

**STEP 6:**

Cut the frame at measurements on each side



INSTALLATION**STEP 7:**

Now that the frame has been cut, this is what it should look like

**STEP 8:**

Place bumper onto the front of the frame

**STEP 9:**

Place 4 1/2" bolts into holes on the frame



INSTALLATION**STEP 10:**

Tighten all bolts

**STEP 10:**

Congratulations! You just installed the WTD - Chevrolet Express Pre-Runner Front Bumper

